

Masonry Chimney Construction Guidelines

Foundation

An adequate concrete footing is required and must be able to support the weight of the chimney and/or fireplace. Check with local code to determine minimum requirements for all footings and reinforcements. *Note: the chimney should not support any other parts of adjacent structures unless specifically designed to do so.*

Chimney Construction

Materials used in masonry chimney construction include:

- Flue Liners (ASTM Specification C 315)
- Refractory Mortar (ASTM Test Method C 24 (cone 10) and Test Method C 199 (Medium Duty))
- Mortar (ASTM Specification C 270)
- Concrete Block (ASTM Specification C 90 or C 129)
- Fire Brick (ASTM Classification C 27)
- Brick (ASTM Specification C 55 or C 216, Grade SW)
- Natural Stone (ASTM Test Method C 170 or C 99)

A chimney consists of the flue and the chimney wall. The Chimney wall must be a minimum of 4 inches of solid masonry completely surrounding the flue liner. The flue lining extends the entire length of the chimney. For fireplaces, the flue is constructed directly over the fireplace. For appliances, the flue starts no less than 8 inches below where the appliance hooks into the flue.

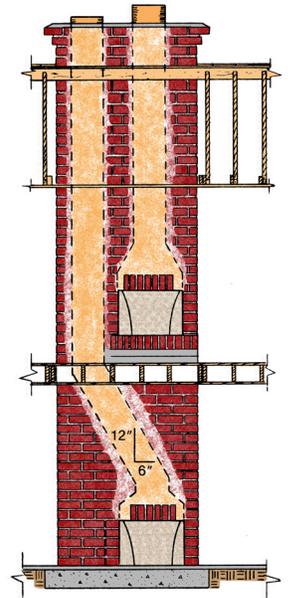
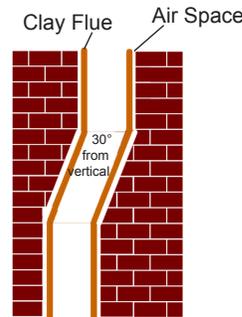
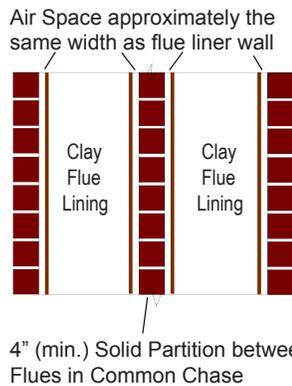
Flue liners are installed by neatly embedding one on top of the other in non-water soluble refractory mortar using a 1/16 to 1/8 inch mortar joint. *Please note, refractory mortar is required by code.* Flue liners need to line up flush at the joints to form a smooth interior surface with no ledges or other obstructions where creosote and debris can accumulate. Remove all excess mortar from the interior of the flue liner.

Construction Quick Reference

- Construct chimney walls minimum 4" thick
- Use refractory mortar for flue liners, thimbles and firebrick—NO FIRECLAY PORTLAND MIXES
- Maintain an air space (equivalent to the wall thickness of the flue) between the flue liner and the chimney wall.
- Separate multiple flues in the same chimney by 4" thick solid masonry
- Flue liners may be installed upon an angle of not more than 30 degrees
- Leave a gap between the flue and the cap to allow for expansion. Fill expansion gap with resilient sealant.

When constructing the chimney around the flue liner, an air space must be maintained between the chimney wall and the flue liner of not more than the thickness of the flue liner wall. The flue liner must be allowed to freely expand and contract and not be bonded to the surrounding masonry.

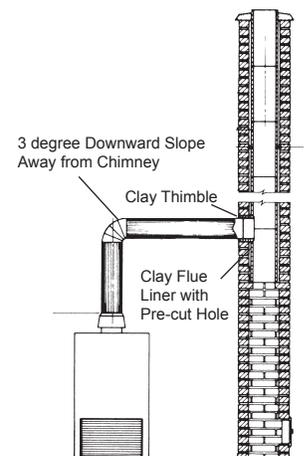
A chimney may contain more than one flue. Under these conditions, the flues must be separated by 4 inch solid masonry partitions.

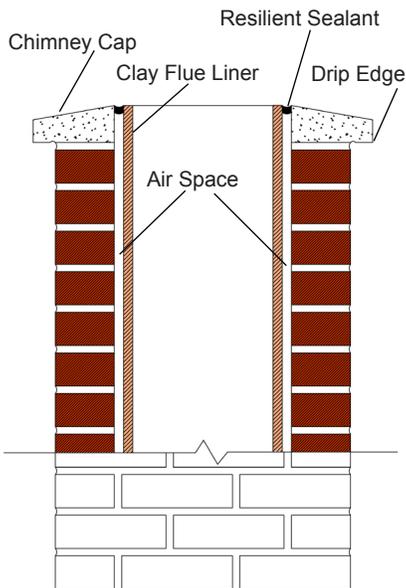


If a flue must be angled or offset, the angle can be no more than 30 degrees from vertical. In an offset situation, the joints of the flue liners must be neat and flush forming a smooth interior surface free of excess mortar, ledges and other obstructions. When required, flue liners may be cut with a masonry saw.

Appliances are attached to a chimney by way of a metal or clay thimble that is inserted into an appropriate sized hole into the side of the chimney flue. This hole may be prefabricated into the flue or carefully cut out of a flue. The connection thimble is inserted so that it is flush with the inside flue liner surface and does not protrude into the flue.

Alternatively, the thimble may also butt flush against the outside of the flue. The thimble should slope slightly downward (1/4 inch per foot) towards the appliance to allow any creosote to run back to the appliance. The joint between the flue and thimble must be attached using refractory mortar. When attaching an appliance to a masonry chimney, be sure to follow the appliance manufacturer's recommendations.





All masonry chimneys must be terminated with a cap that is 2 inches thick (minimum), extending 1½ inches away from the chimney wall with a drip edge. All caps must be center reinforced with ½ inch (min) galvanized hardware cloth. The top slope of the cap should be 10 degrees away from the flue liner. This cap may be cast-in-place or pre-cast concrete.

IMPORTANT

The cap must be separated from the flue by a bond break and sealed

with a resilient sealant. Polysulfide, butyle or silicone rubber caulking is recommended. Oil based sealants do not hold up well. This space between the flue and cap allows for expansion and contraction of the flue liner. Omitting this bond break by pouring the cap directly to the flue will cause the flue liner to break in service. It is important to periodically check the cap to flue seal to insure that there is no water penetrating the chimney.

The termination of the flue liner should not extend above the cap by more than 4 inches. Typically the flue is terminated flush with the cap.

The finished height of a chimney needs to be 3 feet above the highest point of the structure or 2 feet above any part of the structure within 10 feet of the chimney.

Masonry chimneys constructed in seismic areas require special reinforcement and alternate construction techniques. Please refer to local building code requirements for applicable seismic requirements for masonry construction.

Clearance to Combustibles

This is the air space that separates combustible materials (framing, trim, etc.) from the chimney and is a very important aspect of constructing a safe chimney. These clearances also apply to thimbles that connect an appliance to a chimney.

For interior chimneys, a 2 inch minimum air space between the chimney and combustibles must be maintained. An interior chimney is defined as any chimney having 1 or more walls inside a structure. For exterior chimneys, a 1 inch minimum air space must be maintained between the chimney and combustibles.

Combustible material shall be permitted to abut the masonry chimney walls, provided there is a minimum of 12 inches to the inside surface of the flue liner or in the case of a fireplace, 12 inches from the inside surface of the firebox. Please note that special rules apply to woodwork around fireplace openings (i.e. mantels). Combustible material within 12 inches of the fireplace

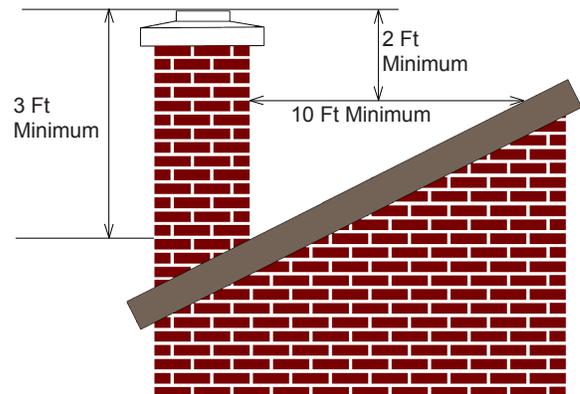
opening shall not project more than 1/8 inch for each 1 inch distance from such opening.

Sizing a Flue for a Fireplace

To determine the proper flue size needed for a single faced fireplace with a 15 foot or higher chimney use the following formula: the interior cross sectional area of the flue required needs to be 1/10th of the area of the fireplace opening. For Example: A fireplace is to be constructed with a 36" wide by 30" tall interior face opening. The area of this opening is 1080 square inches (36 x 30). 10% of 1080 in²=108 in². The flue liner required must have a minimum of 108 square inch cross-section. Therefore for a 36" by 30" fireplace, a 13x13 flue liner would be required.

Chimney Care

It is recommended that chimneys be inspected annually by a certified professional chimney sweep to insure safe operation and the longevity of the chimney. For chimneys that are used continuously (masonry heaters and stoves), bi-annual cleaning and inspection may be necessary. Check with your certified professional.



Clearance to Combustibles Quick References

- 2" minimum air space between interior chimney and combustibles
- Combustibles permitted to abut the masonry chimney sidewall provided there is a minimum of 12" to the interior of the flue liner.
- For combustibles next to the firebox of a fireplace, there must be 12" (minimum) of masonry to the interior of the firebox.

Clay Flue Liners	Outside Dimensions	Inside Dimensions (cross section)	Cross Sectional Area	Weight
8 x 8	7 $\frac{7}{8}$ in x 7 $\frac{7}{8}$ in x 24 in	6 $\frac{7}{8}$ in x 6 $\frac{7}{8}$ in	47.3 in ²	31 lbs
8 $\frac{1}{2}$ x 8 $\frac{1}{2}$	8 $\frac{1}{2}$ in x 8 $\frac{1}{2}$ in x 24 in	7 in x 7 in	49 in ²	39 lbs
8 x 12	7 $\frac{1}{2}$ in x 11 $\frac{1}{2}$ in x 24 in	6 in x 10 in	60 in ²	44 lbs
8 $\frac{1}{2}$ x 13	8 $\frac{1}{2}$ in x 13 in x 24 in	6 $\frac{1}{2}$ in x 11 in	71.5 in ²	52 lbs
10 x 10	10 in x 10 in x 24 in	8 $\frac{3}{8}$ in x 8 $\frac{3}{8}$ in	70.1 in ²	45 lbs
12 x 12	11 $\frac{1}{2}$ in x 11 $\frac{1}{2}$ in x 24 in	9 $\frac{3}{4}$ in x 9 $\frac{3}{4}$ in	95.1 in ²	60 lbs
13 x 13	12 $\frac{1}{2}$ in x 12 $\frac{1}{2}$ in x 24 in	11 in x 11 in	121 in ²	68 lbs
12 x 16	11 $\frac{1}{2}$ in x 15 $\frac{1}{2}$ in x 24 in	9 $\frac{1}{4}$ in x 13 in	120.3 in ²	93 lbs
13 x 18	13 in x 17 $\frac{1}{2}$ in x 24 in	10 $\frac{3}{4}$ in x 15 $\frac{1}{2}$ in	166.6 in ²	113 lbs
16 x 16	15 $\frac{1}{2}$ in x 15 $\frac{1}{2}$ in x 24 in	13 $\frac{1}{2}$ in x 13 $\frac{1}{2}$ in	175.2 in ²	104 lbs
18 x 18	17 $\frac{1}{2}$ in x 17 $\frac{1}{2}$ in x 24 in	15 in x 15 in	225 in ²	144 lbs
16 x 20	15 $\frac{1}{2}$ in x 19 $\frac{1}{4}$ in x 24 in	13 in x 17 in	221 in ²	142 lbs
20 x 20	19 $\frac{1}{4}$ in x 19 $\frac{1}{4}$ in x 24 in	16 $\frac{1}{2}$ in x 16 $\frac{1}{2}$ in	272.3 in ²	170 lbs
20 x 24	19 $\frac{1}{2}$ in x 23 $\frac{1}{2}$ in x 24 in	16 $\frac{1}{4}$ in x 20 $\frac{1}{4}$ in	329 in ²	217 lbs
24 x 24	24 in x 24 in x 24 in	20 $\frac{1}{2}$ in x 20 $\frac{1}{2}$ in	420.3 in ²	263 lbs
6" Round	7 $\frac{1}{2}$ in	6 in	28.3 in ²	28 lbs
7" Round	8 $\frac{3}{4}$ in	7 in	38.5 in ²	36 lbs
8" Round	10 in	8 in	50.3 in ²	44 lbs
10" Round	12 in	10 in	78.5 in ²	60 lbs
12" Round	14 in	12 in	113 in ²	76 lbs
15" Round	17 $\frac{3}{8}$ in	15 in	176.7 in ²	110 lbs
18" Round	20 $\frac{1}{2}$ in	18 in	254.5 in ²	140 lbs

References

- ASTM International, West Conshohocken, PA, www.astm.org
- Brick Industry Association, Reston, VA, www.brickinfo.org
- New York State Concrete Masonry Association, www.nys-cma.org
- National Fire Protection Association, Quincy, MA
- National Concrete Masonry Association (NCMA), Herndon, VA
- Minnesota Masonry Institute, Minneapolis, MN
- Illinois Masonry Institute (IMI), Park Ridge, IL
- International Residential Code, International Code Council, Falls Church, VA

NOTICE:

The recommendations, suggestions, statements and technical data contained in this publication are intended for residential masonry construction chimneys. All information provided is based on best knowledge at the time of printing and given for informational purposes only and without any responsibilities written or implied for its use. Be sure to consult and strictly follow all building codes for masonry construction projects.

Chimney Pots are intended and designed specifically for masonry constructed chimneys. Do not use decorative clay chimney pots on any pre-engineered or prefabricated fireplace/chimney system (sometimes referred to as zeroclearance fireplaces) unless permission to do so is specifically granted by the manufacturer of the fireplace/chimney system.

DO NOT PLACE CHIMNEY POTS IMMEDIATELY ABOVE OR IN DIRECT CONTACT WITH FLAME OR INTENSE HEAT SOURCE. Doing so will cause the chimney pot to crack due to thermal shock. Placing chimney pots under thermal shock conditions immediately voids all warranties written or implied.

Placing chimney pots on outdoor fireplaces with short chimneys is not recommended because of the high potential of thermal shock damage. To use a chimney pot the chimney should be at least 10' high.

Sandkuhl
clay works